

SUMMIT SERIES VERTICAL MULTISTAGE
PRESSURE SWITCH KITS
BIA-1VMS10/6M-MP • 812327

### TECHNICAL DATA



RATED FLOW [M3/H]	4m3/hr
MAX FLOW	8m3/hr
MAX HEAD	65m
ODTIMUM ODED ATING DANGE	4.8m3/hr @ 60.3m 39.4% eff
OPTIMUM OPERATING RANGE	10m3/hr @ 50.8m 56.6% eff
WORKING AIR TEMP	0°C - 40°C
LIQUID TEMPERATURE	-15°C - 120°C
HIGHEST EFFICIANCY	58.4%
MAXIMUM PUMP PRESSURE	33 bar
NET WEIGHT (KG)	38kg

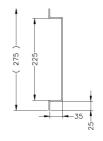
RATED VOLTAGE/CURRENT	Single phase 230V +10% - 6%
RATED CURRENT	7.66 amps
CAPACITOR	200uF start, 35uF run
POWER (KW)	2.2kW 2 pole
MOTOR IP RATING	IP55
MOTOR INSULATION	Class F
MOTOR EFFICIENCY STD	I.E.3
MOTOR EFFICIENCY	84.2%
cos Ø	0.84
MECHANICAL SEAL	AS-L-12
OUTLET DIN FLANGE	DN32

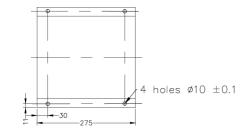
#### INCLUDES

- VMS Pump
- Pressure Switch 25 Bar
- Counter Flange (Available in DN25 to DN65)
- Fiber Gaskets to suit counter flanges
- Watermarked Spring Check Valve
- Manifold (304 Stainless Steel)
- 30 Bar Liquid Filled Pressure Gauge
- Galvanised Single Platform
- Ball Valve (304 Stainless Steel)
- Braided Hose 20 Bar
   1.5m 1" BSPF
- Pressure Tank Included in Scope of Supply

### DIMENSIONS

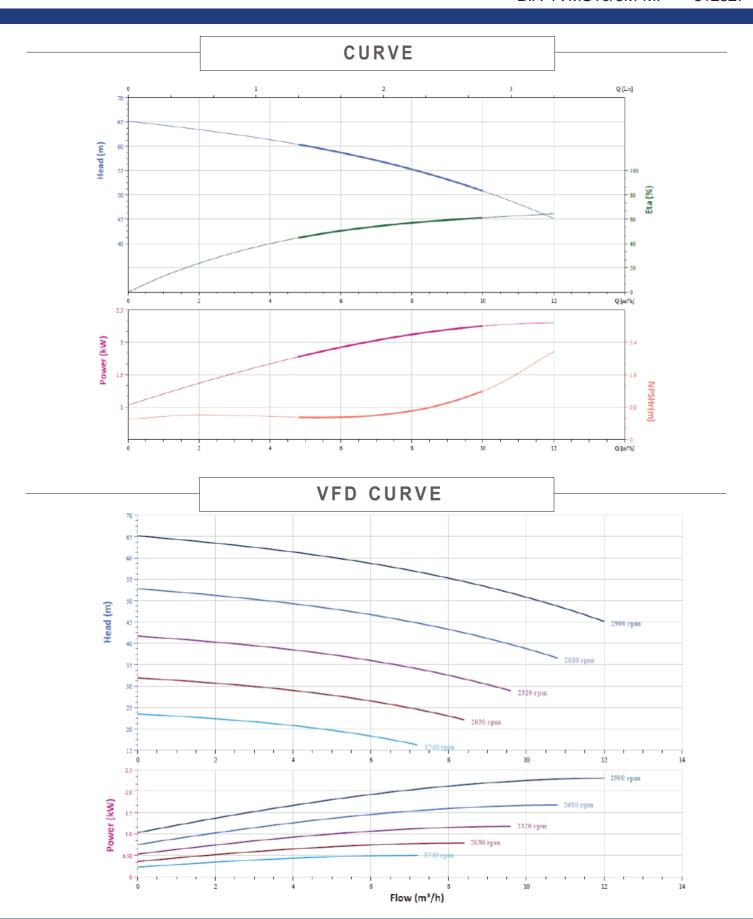
BASE WIDTH & LENGTH	275







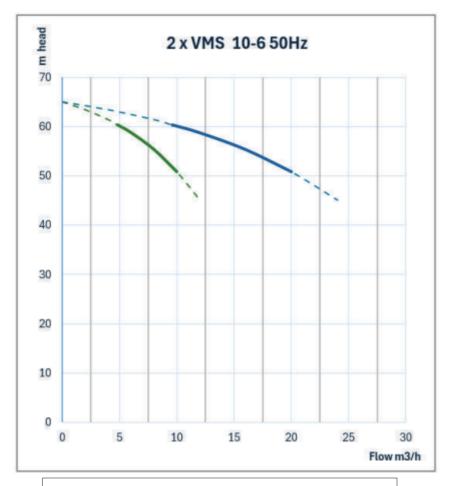
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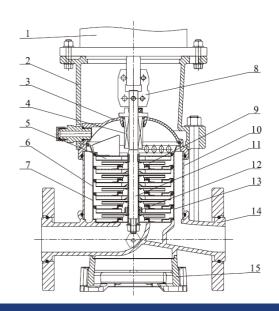


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### DUAL PUMP CURVE



## CUTAWAY AND MATERIALS

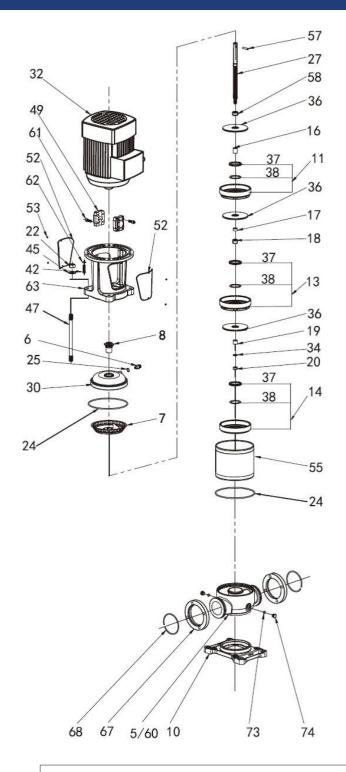


1	Motor	/
2	Bracket	Ductile Cast Iron
3	Seal Base	Stainless / Ductile Cast Iron
4	Mechanical Seal	AS-L-16
5	Top Diffuser	Stainless Steel
6	Diffuser	Stainless Steel
7	Support Diffuser	Stainless Steel
8	Coupling	Stainless Steel
9	Impeller	Stainless Steel
10	Cylinder	Stainless Steel
11	Shaft	Stainless Steel
12	Intermediate Bearing	SIC / WC
13	Inducer	Stainless Steel
14	Inlet/Outlet Chamber	Stainless Steel / Ductile Cast Iron
15	Base	Ductile Cast Iron



SUMMIT SERIES VERTICAL MULTISTAGE PRESSURE SWITCH KITS

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- 6 Air vent plug
- 7 Top diffuser
- 8 Mechanical seal
- 10 Base plate
- 11 Diffuser
- 13 Support diffuser
- 14 Inducer
- 16 Impeller sleeve
- 17 Short impeller sleeve
- 18 Wear ring
- 19 Inlet impeller cover
- 20 Lock nut
- 22 Nut
- 24 O-ring
- 25 O-ring
- 27 Pump shaft
- 30 Seal base
- 32 Motor
- 34 Washer
- 36 Impeller
- 37 Choma cover
- 38 Choma 42 Blot
- 42 BIOU
- 45 Washer
- 47 Stay bolt 49 Coupling
- 52 Coupling guard
- 53 Screw
- 55 Cylinder
- 57 Shaft pin
- 58 Locating sleeve
- 60 Common inlet and outlet chamber
- 61 Socket head cap screw
- 62 Washer
- 63 Bracket
- 67 Flange
- 68 Flange retaining ring
- 73 O-ring
- 74 Drain plug

#### WARRANTY / CERTIFICATIONS







